# SEP ∅ ™ combination hydraulic, air, dirt and magnetic separator



5495A Series With Flanged Connections, 2" - 4"

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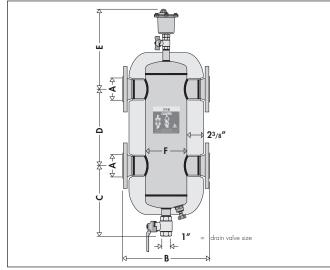
## **Application**

The Caleffi SEP4™ combination separator is a device that incorporates four critical functions for hot or chilled water systems. It combines high performance air and dirt (magnetic and non-magnetic) removal into the hydraulic separation function which makes the primary and secondary circuits connected to it hydraulically independent. The SEP4™ features an internal coalescing element that continuously and automatically eliminates air micro-bubbles with the simultaneous removal of dirt particles as tiny as 5 microns. The air discharge capacity is very high, with the capability of automatically removing all the air present in the system down to the micro-bubble level. The 4-in-1 high performance functionality of the SEP4™ saves system installation and maintenance costs as there is no need to include separate air and dirt separators. In addition to removing solid impurities in the system without isolating the separator or shutting down the system, the added powerful removable external magnet probe in the lower body removes up to 100% of the ferrous impurities, including magnetite, that can form in a hydronic system. The SEP4 has 2½ times the ferrous impurities removal performance of standard air and dirt separators.

# **Typical Specification**

Furnish and install on the plans and described herein, a Caleffi SEP4 combination hydraulic, air, dirt and magnetic separator as manufactured by Caleffi. Each separator must be designed with an epoxy resin painted steel body, a brass blow-down drain valve and automatic brass air vent with brass shutoff valve. The separator design must include ANSI B16.5 Class 150 RF flanges, a 300 series stainless steel internal element and a brass drywell for an external removable neodymium rare-earth magnet with up to 100% ferrous impurities, including magnetite, separation efficiency. The separator shall be a Caleffi model 5495A series or approved equal. (See product instructions for specific installation information.)

### **Dimensions**



**NOTE:** Drawing may not reflect the actual size of the separator.

Code	Α	В	С	D	E	F	Wt. (lbs.)	Wt. (kg)
<b>549</b> 552A	2"	13¾"	13"	13"	13½"	6%"	76	35
<b>549</b> 562A	2½"	13¾"	13"	13"	13½"	65%"	82	37
<b>549</b> 582A	3"	18%"	15"	17¾"	151/4"	85/8"	112	50
<b>549</b> 510A	4"	181/2"	15"	17¾"	15½"	85/8"	120	55

### **Technical Data**

Materials

- separator body: epoxy resin painted steel- air vent body: brass

- shut off and drain valve body: brass
- internal element: 300 series stainless steel
- air vent seal: VITON

air vent float: stainless steel
 magnet: neodymium rare-earth
 magnet probe: brass

# Performance

Suitable fluids: water and non-hazardous glycol solution up to 50% Max. operating pressure: 150 psi (10 bar)

Temperature range: -with insulation: 32–220 °F (0–105 °C)
-without insulation (vessel) 32–270 °F (0–132 °C)

Particle separation capacity: 5 µm (0.2 mil)
Air separation efficiency: 100% removal to micro-bubble level
Ferrous impurities separation efficiency: up to 100% removal

Total magnetic strength: >10,000 Gauss

Connections - main:	2"-4" ANSI B16.5 150 CLASS RF
- drain valve:	1" NPT female

- inlet/outlet flanges: ½" NPT female

Size	2"	<b>2</b> ½"	3"	4"
gpm	60	80	124	247
m³/h	13.6	18.2	28.2	56.0
I/s	3.8	5.0	7.8	15.6
Gallons	4.0	4.0	8.0	8.0
liters	15.1	15.1	30	30

We reserve the right to change our products and their relevant technical data, contained in this publication, at any time and without prior notice. Contractors should request production drawings if prefabricating the system

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Job name	Size
Job location	Quantity
Engineer	Approval
Mechanical contractor	Service
Contractor's P.O. No.	Tag No
Representative	Notes