Motorised temperature regulating unit for heating systems

167 series

01351/20 EN

Function

The motorised temperature regulating unit **is configured for use with an outside compensated or modulating temperature regulator to control the flow temperature** in heating systems.
Complete with motorised three-way mixing valve, flow and return temperature gauges, secondary circuit shut-off valves and pre-formed shell insulation.
This unit can be coupled to the 559 series SEPCOLL separator/ distribution manifold with 125 mm centre distance connections and 550 series manifolds.
The safety thermostat (code 165004) and mounting bracket (code165001) are optional.

Product range

Actuator with three-point control signal

Code 167652HE1	Motorised temperature regulating unit. With UPM3 Auto L 25-70 pump. Centre distance 125 mm	DN size 25 (1")
Code 167662HE2	Motorised temperature regulating unit. With UPML 25-105 pump. Centre distance 125 mm	DN size 25 (1")

Actuator with 0–10 V control signal

Code 167654HE1	Motorised temperature regulating unit. With UPM3 Auto L 25-70 pump. Centre distance 125 mm	DN size 25 (1")
Code 167664HE2	Motorised temperature regulating unit. With UPML 25-105 pump. Centre distance 125 mm	DN size 25 (1")

Unit technical specifications

Materials
Regulating unit with motorised three-way valve

Body:	brass EN 12165 CW617N
Control stem and rotor:	brass EN 12164 CW614N
Seals:	EPDM, FKM

Connection pipes

Material:	Fe 360 steel

Check valve

Body:	brass EN 12164 CW614N
Obturator: PPAG40	

Shut-off valves

Body:	brass EN 12165 CW617N

Technical specifications of the actuator with three-point control signal

Synchronous motor.	
Control signal:	Three-point
Electric supply:	230 V (ac)
Power consumption:	3 VA
Protection class:	IP 44
Operating time	150 s (90° rotation)
Supply cable length:	1,5 m
Maximum torque:	5 N·m
Max. ambient temperature:	55 °C
Maximum ambient relative humidity:	80 %

Technical specifications of the actuator with 0–10 V control signal

Synchronous motor.	
Control signal:	0(2)–10 V, 0(4)–20 mA, 0–5 V, 5–10 V
Feedback signal:	0–10 V
Electric supply:	24 V (ac/dc)
Power consumption:	2 W
Protection class:	IP 44
Operating time	75 s (90° rotation)
Supply cable length:	1,5 m
Maximum torque:	5 N·m
Max. ambient temperature:	55 °C
Maximum ambient relative humidity:	80 %

Performance

Medium: water, glycol solutions	
Max. percentage of glycol:	30 %
Maximum working pressure:	1000 kPa (10 bar)
Minimum working pressure:	80 kPa (0,8 bar)
Primary inlet working temperature range:	5–100 °C
Connections:	- system side:
1" F (ISO 228-1)	
- boiler side:	1 1/2" M (ISO 228-1)
- connection centre distance:	125 mm

Insulation

Material:	EPP
Average thickness:	30 mm
Density:	45 kg/m³
Working temperature range:	-5–120 °C
Thermal conductivity:	0,037 W/(m·K) at 10 °C
Reaction to fire (UL94):	class HBF

Pump

High-efficiency pump: models:		UPM3 Auto L 25-70 UPML 25-105
Body:		cast iron GG 15/20
Electric supply:		230 V - 50/60 Hz
Max. ambient humidity:		95 %
Max. ambient temperature:	UPM3 Auto L 25-70:	70 °C
	UPML 25-105:	55 °C
Protection class:	UPM3 Auto L 25-70:	IP 44
	UPML 25-105:	IPX2D
Pump centre distance:		130 mm
Pump connections:		1 1/2" (ISO 228-1) with nut

Temperature gauges

Double scale:	0–80 °C (32–176 °F)

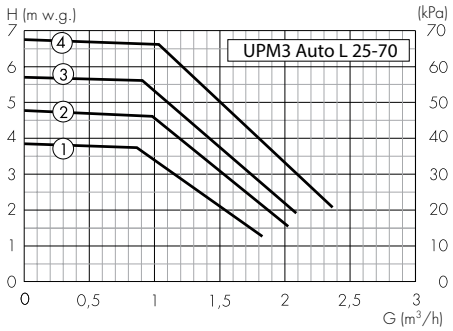
Safety thermostat kit code 165004 (optional)

Setting temperature:	55±3 °C
Protection class:	IP 65
Contact rating:	10 A / 240 V

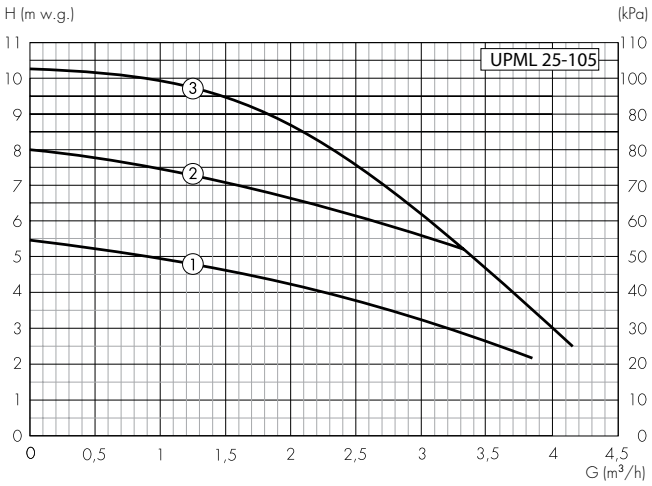
Mounting bracket code 165001 (optional)
Material: stainless steel

Head available at the regulating unit connections

Tests carried out with constant speed control.

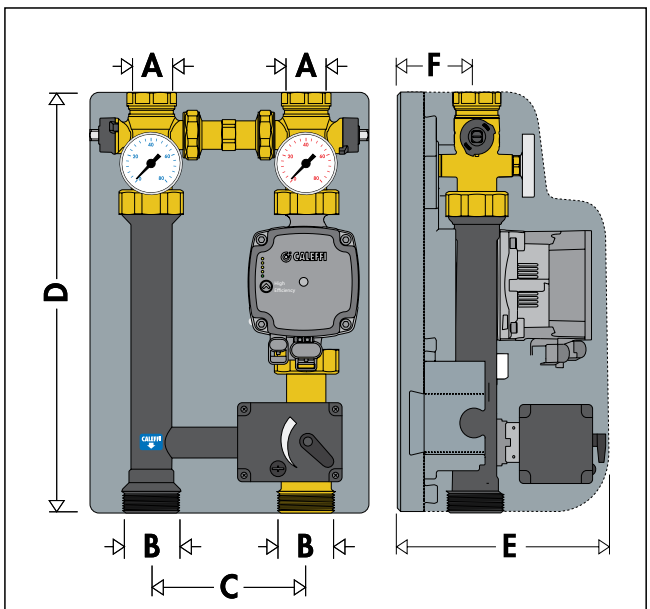


Tests carried out with constant pressure control.



Note:
The pumps can operate with constant speed (UPM3 only), constant pressure and proportional pressure control, which adapts the performance to meet system requirements. For further details, see the pump installation instruction sheet supplied in the package.

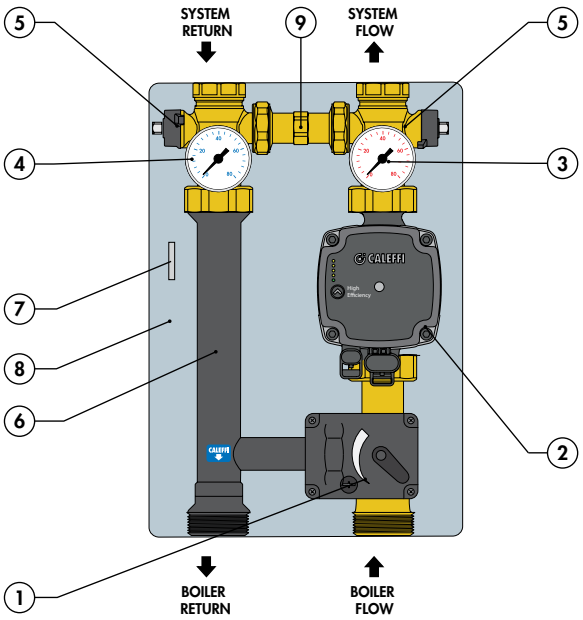
Dimensions



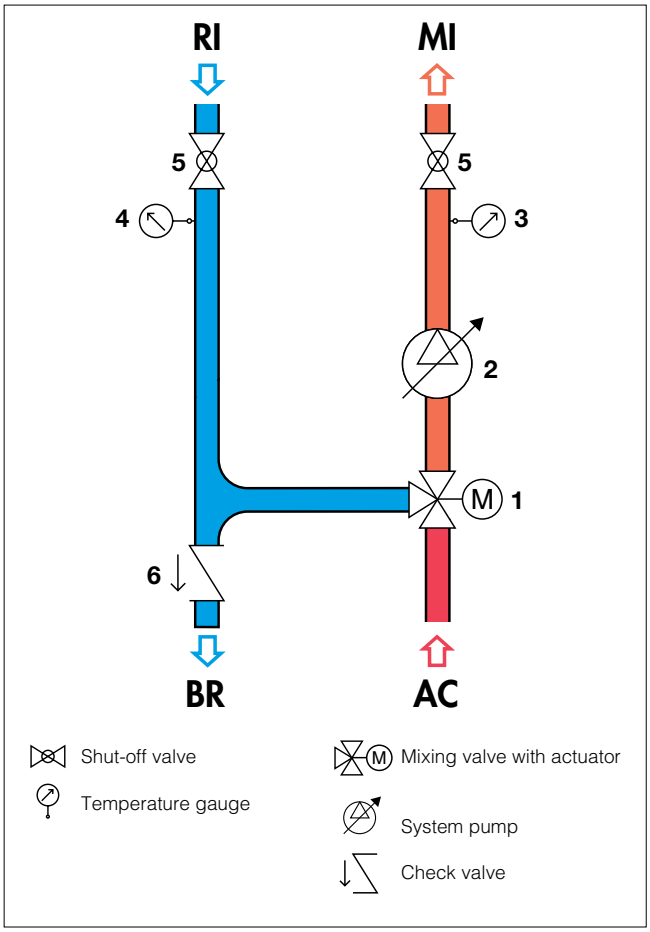
Code	A	B	C	D	E	F	G	H	Mass (kg)
167652 HE1/ **167**654 HE1	1"	1 1/2"	125	360	250	62,5	255	80	7,1
167662 HE2/**167**664 HE2	1"	1 1/2"	125	360	250	62,5	255	80	9,0

Characteristic components

1. Mixing valve with three-point actuator
2. High-efficiency pump UPM3 AUTO L 25-70 or UPML 25-105
3. Flow temperature gauge
4. Return temperature gauge
5. Shut-off valves on secondary circuit
6. Connecting pipe (with check valve)
7. Operating wrench for secondary circuit shut-off valves
8. Insulation
9. Blind stub pipe (closed)



Hydraulic diagram

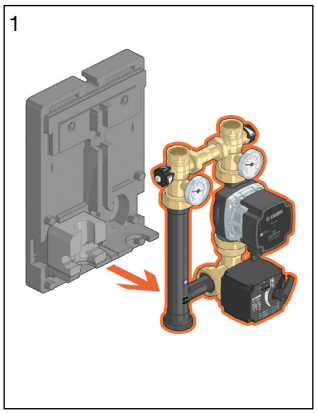


Right hand-left hand reversibility

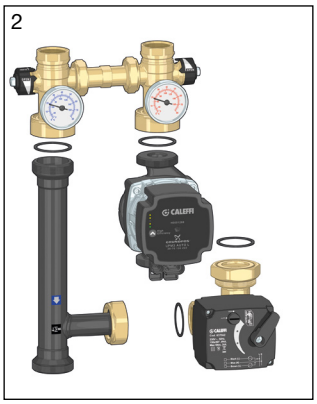
The unit is assembled in the factory with right-hand side upward flow (equivalent to left-hand side downward flow). If necessary, the flow direction can be reversed. For this reason, the nuts on the unit are not fully tightened in the factory, making it easier to carry out this procedure if required.
We recommend always checking that the nuts have been fully tightened during installation.

To make the exchange, proceed as follows:

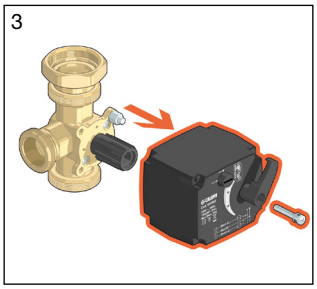
1. Remove the insulation. The front and rear shells are easy to remove as they are slightly interlocked with each other.

1


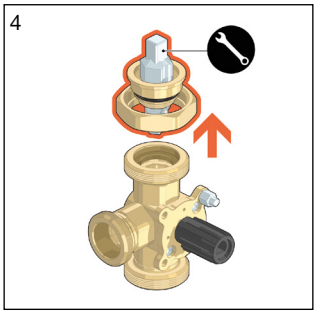
2. Completely unscrew the captive nuts (using suitable spanners) located under the flow and return shut-off valves. Unscrew the captive nuts on the mixing valve, and then remove the valve and pump.

2


3. Remove the motor from the valve.

3


4. Extract the union with the universal key code 387127.
5. Turn the valve by 180°. Insert the union into the top connection and tighten it with a suitable key. Tighten it fully.

4


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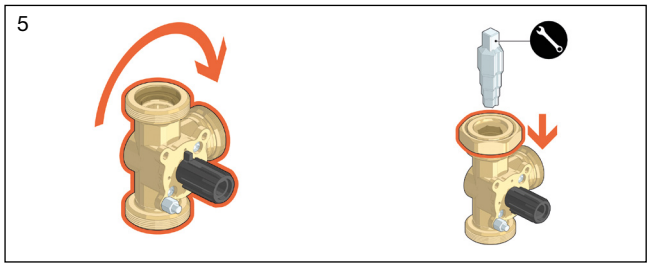
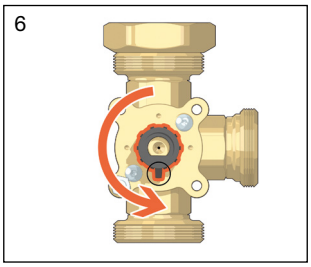
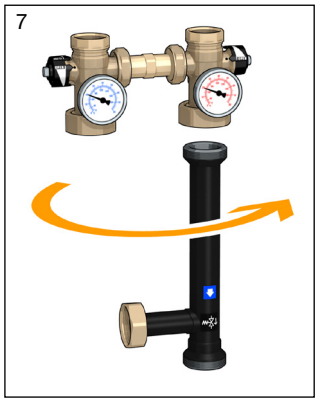


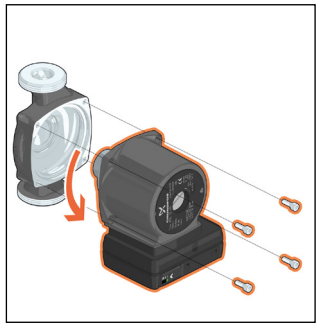
6. Turn the position indicator by hand.

6


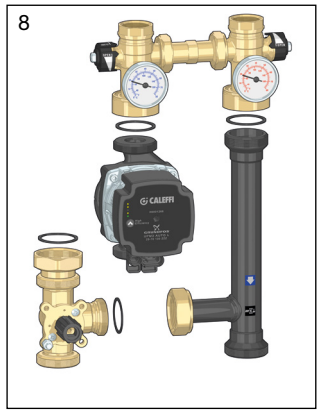
7. Position the connecting pipe on the right-hand side, rotating it on its axis by 180°.

7


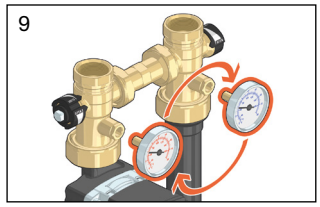
In HE2 versions with a UPML 25-105 pump, the electronic part of the pump must be rotated by unscrewing the four screws, as indicated by the arrows, and turning the body anticlockwise by 90°. If this step is not performed, it will not be possible to fit the unit back inside the insulation. In HE1 versions with a UPM3 Auto L pump, no changes to the circulators are required.



8. Assemble the unit as shown in the figure and fully tightening the captive nuts, taking care to position the seals correctly.

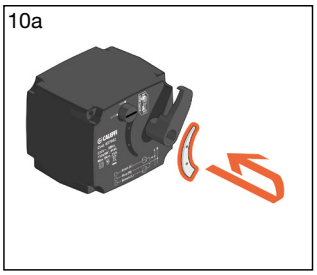
8


9. Invert the flow and return temperature gauges.

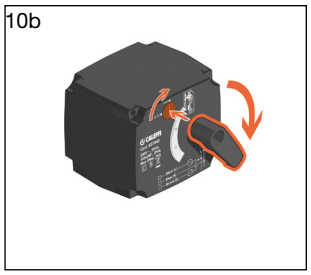
9


10. Assemble the motor and refit the position indicator on the actuator (fig.10a). Turn the control lever (fig. 10b)

10a

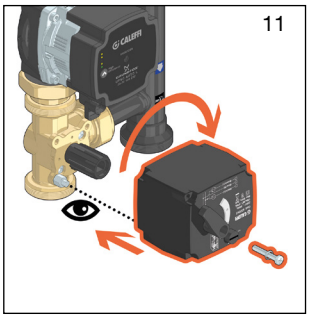


10b



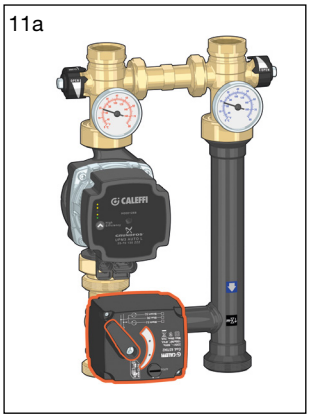
11. Fit the actuator onto the valve and secure it by tightening the corresponding screw, making sure that the actuator retainer is fully inserted. Refer to the pictures below for the correct assembly of the chosen version.

11



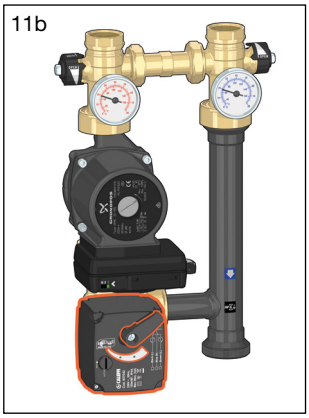
HE1 version
UPM3 Auto L pump

11a



HE2 version
UPML 25-105 pump

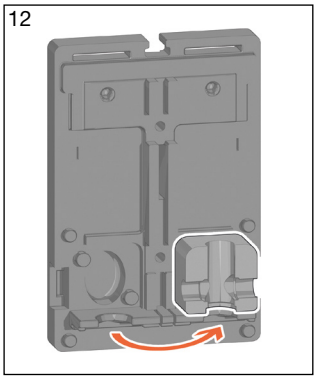
11b



12. Move the square spacer and fit it on the right-hand side.

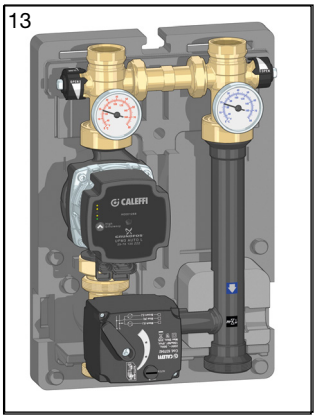
Note: The central notch in the insulation can be used to house the circulation pump and safety thermostat electrical wiring cables.

12



13. Assemble the insulation.

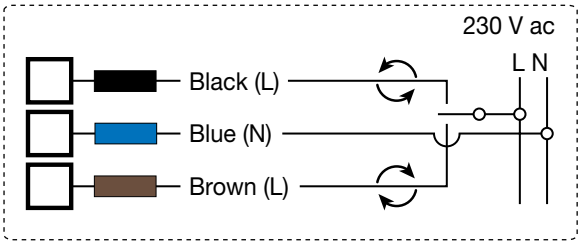
13



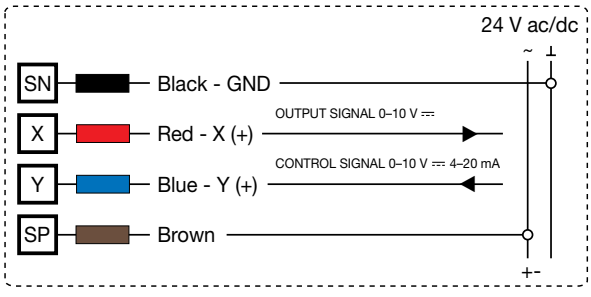
Check the hydraulic seals of all connections before putting the unit into service.

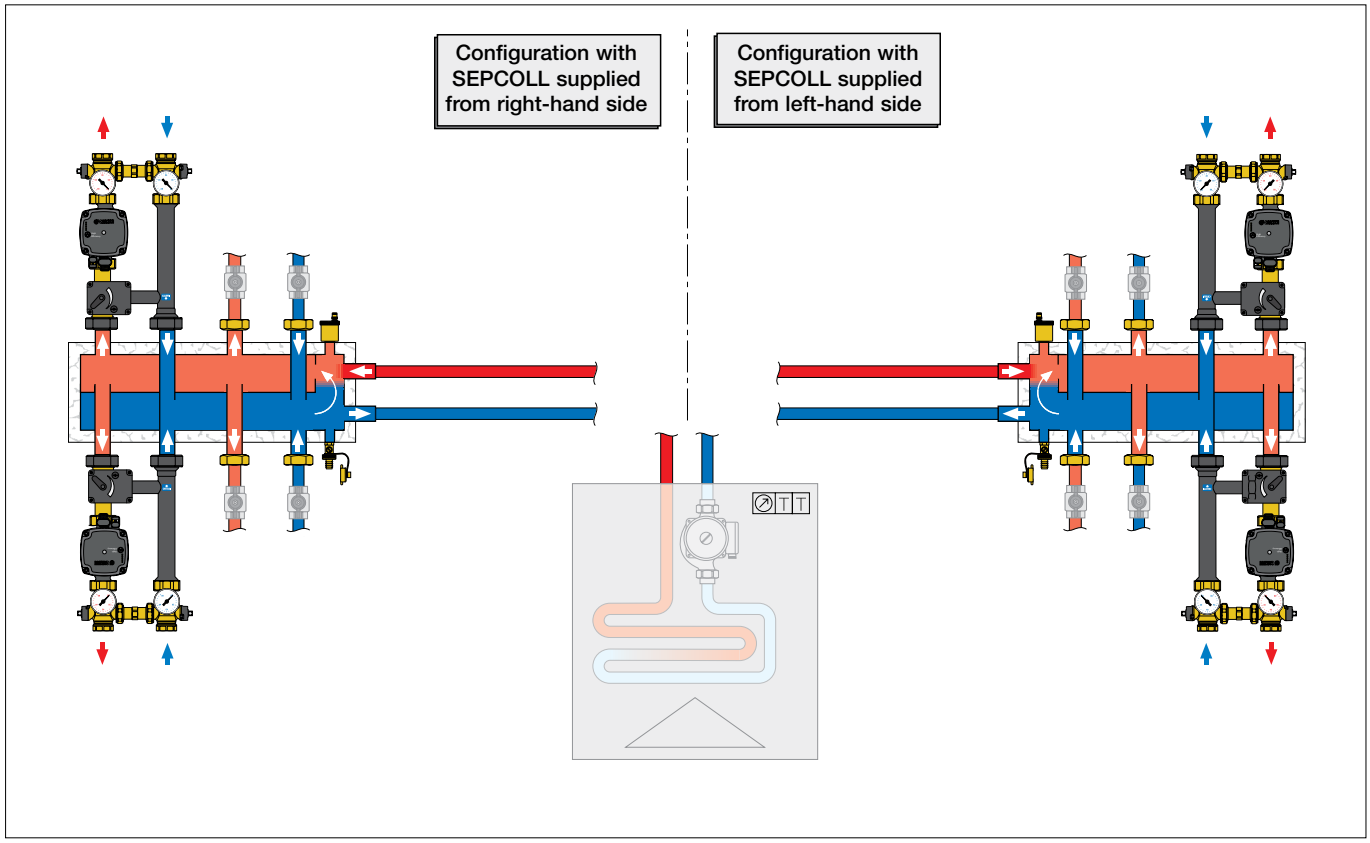
Wiring diagrams

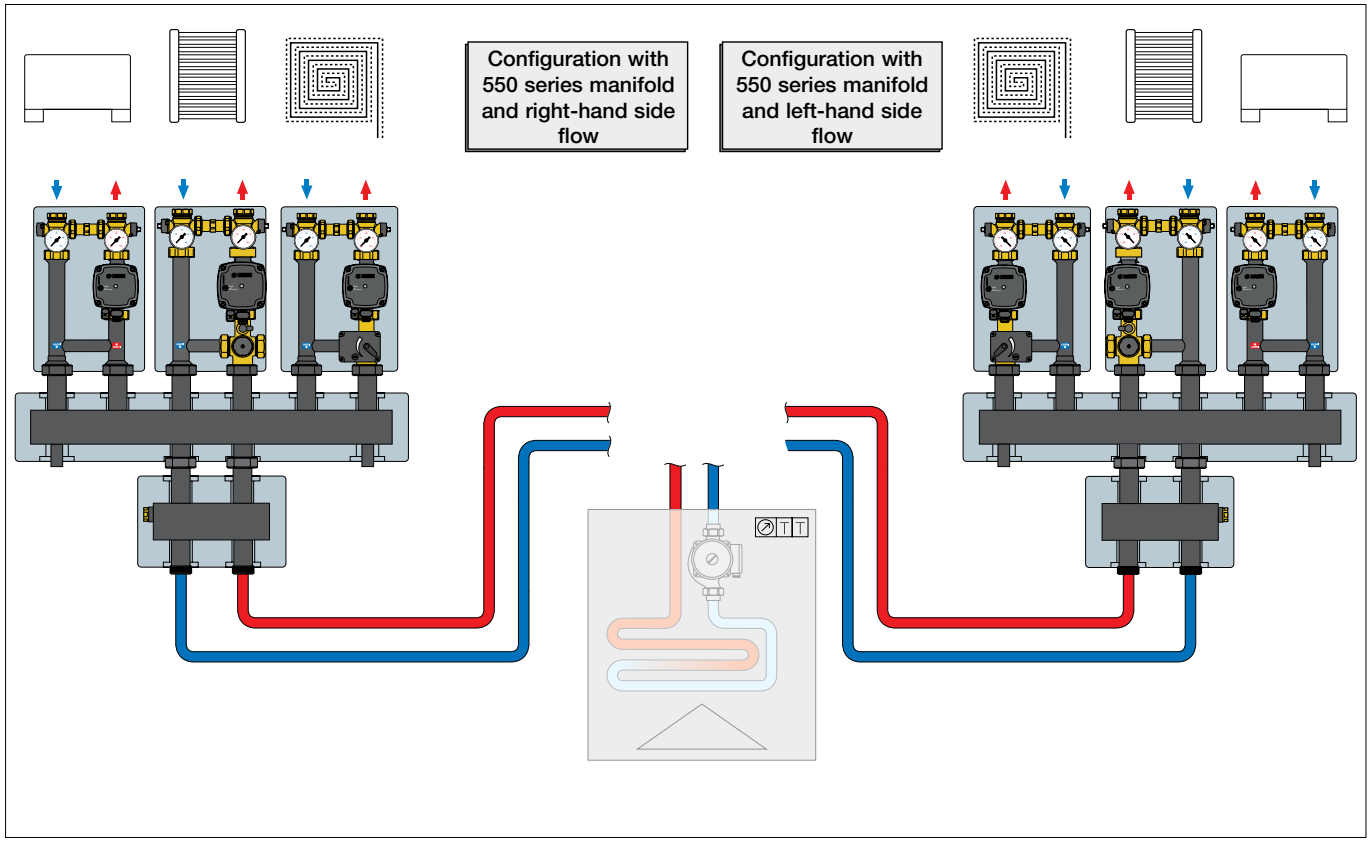
Three-point actuator
Code 167652 HE1, Code 167662 HE2.



0–10 V actuator
Code 167654 HE1, Code 167664 HE2.




Configuration with SEPCOLL supplied from right-hand side
Configuration with SEPCOLL supplied from left-hand side


Configuration with 550 series manifold and right-hand side flow
Configuration with 550 series manifold and left-hand side flow

Accessories

165006

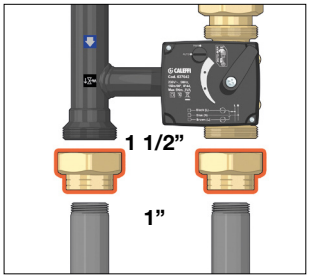
Pair of eccentric tailpieces.
Centre distance: 105–145 mm.
Connections: 1 1/2” F with captive nut x 1" F.

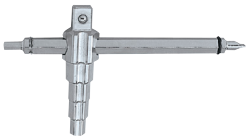
165002

Female union with captive nut, complete with seal.
Connections: 1 1/2” F with captive nut x 1" F.

Installation example

The union with captive nut allows installation of the 167 series unit on any 1" M pipe.





3871

Universal key.
Can be used for unions from 3/8” to 1”.

Code
387127

Mounting bracket

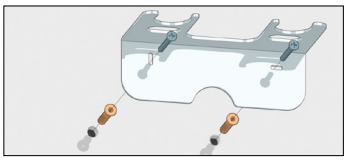
165001

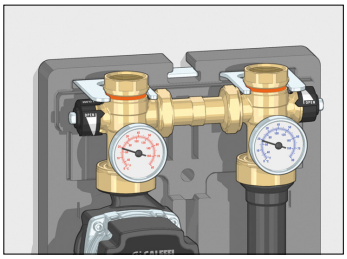
Mounting bracket.
In stainless steel.

Bracket installation

The mounting bracket for wall installation must be secured using wall anchors, using the corresponding holes on the base.

The unit should be applied to the bracket, using the corresponding seats under the hexagonal part of the shut-off valves.





Safety thermostat kit

165004

Safety thermostat kit for heating.
Setting temperature 55 °C ±3
Protection class: IP 65.
M4 thread.

165003

Sensor holder extension.
1” M x 1” M connections.
Side connections:
M4 F x M4 F x 1/8” F x 1/4” F.

The safety thermostat kit is used to control the maximum flow temperature to the system. In the event of overheating, it commands the regulator to stop the pump, thus preventing the system from being damaged. To facilitate positioning of the bulb, the sensor holder extension **code 165003** can be installed on the regulating unit flow line.

Electric connection

For safety thermostat electric connection details, please refer to the documentation corresponding to the three-point controller.

Regulators compatible with three-point actuators

161

Digital regulator with functional synoptic for heating and cooling complete with immersion flow probe with pocket and Ø 6 mm PT1000 return probe.
Compatible with three-point actuator.
Optional climatic probe.
Adjustment temperature range: 5–95 °C.
Electric supply: 230 V - 60 Hz.
Protection class: IP 20 / EN 60529.
Probe cable length: 2.5 m.

Code

161010

1520

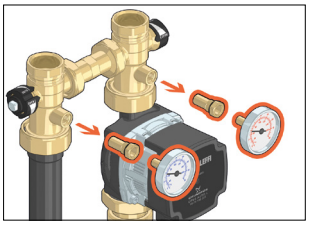
Climate regulator complete with digital flow probes and external probe.
Compatible with three-point actuator.
Adjustment range: 20–90 °C.
Electric supply: 230 V - 50 Hz.
Protection class: IP 40.

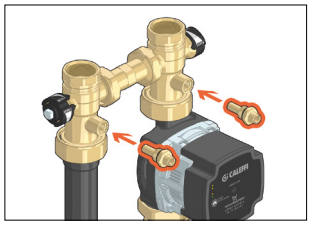
Code

152001	with 1 channel
152002	with 2 channels
152003	with 3 channels

Coupled with 161 series controller

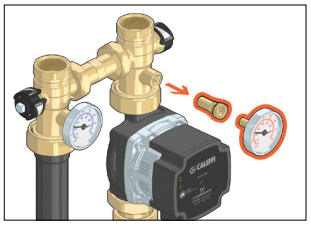
Replace both temperature gauges with the special pockets for the 161 series supplied in the 167 unit package.

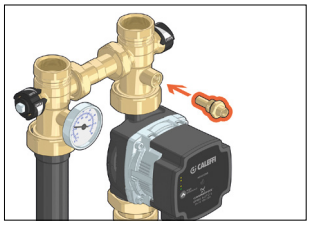




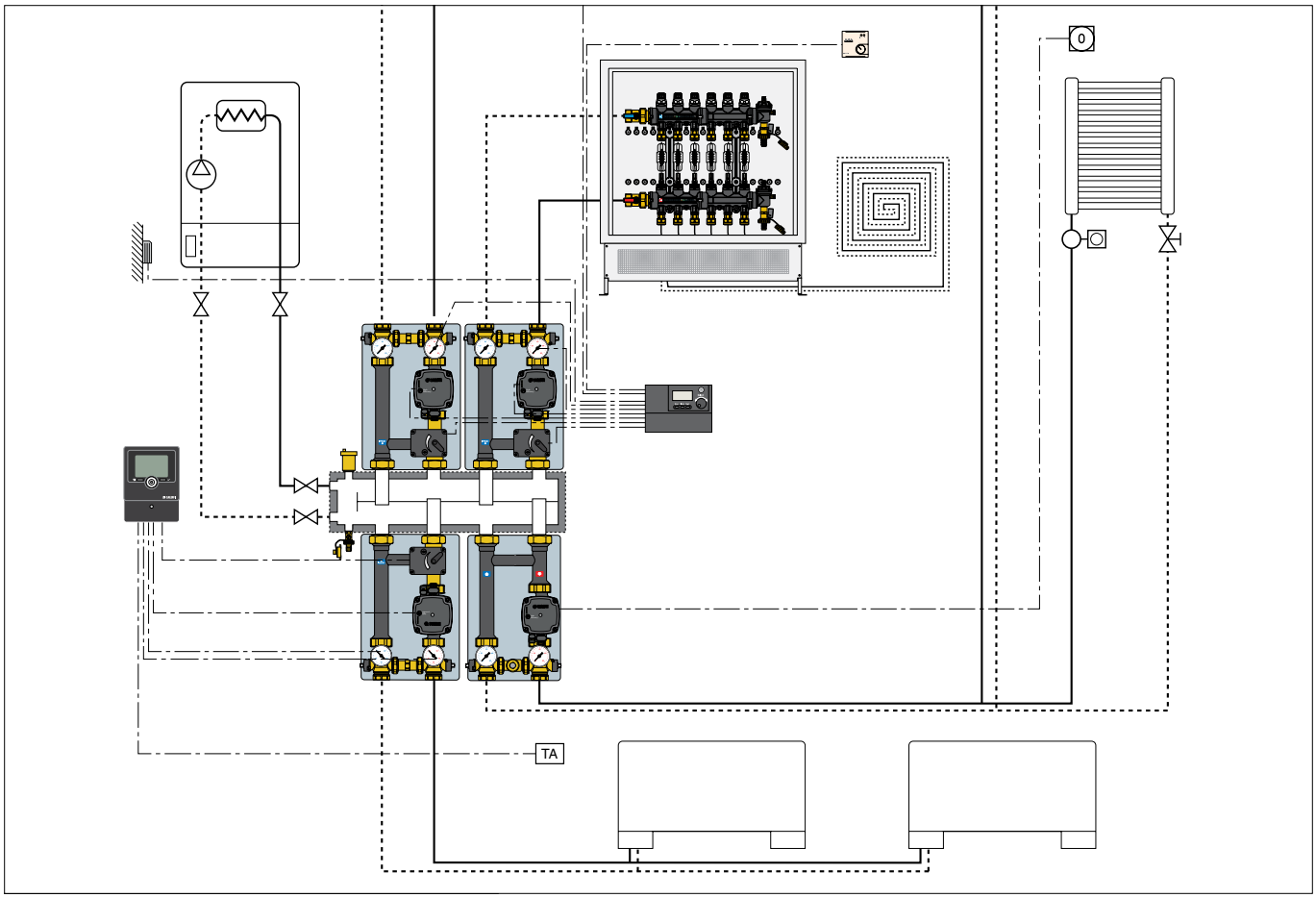
Coupled with 1520 series controller

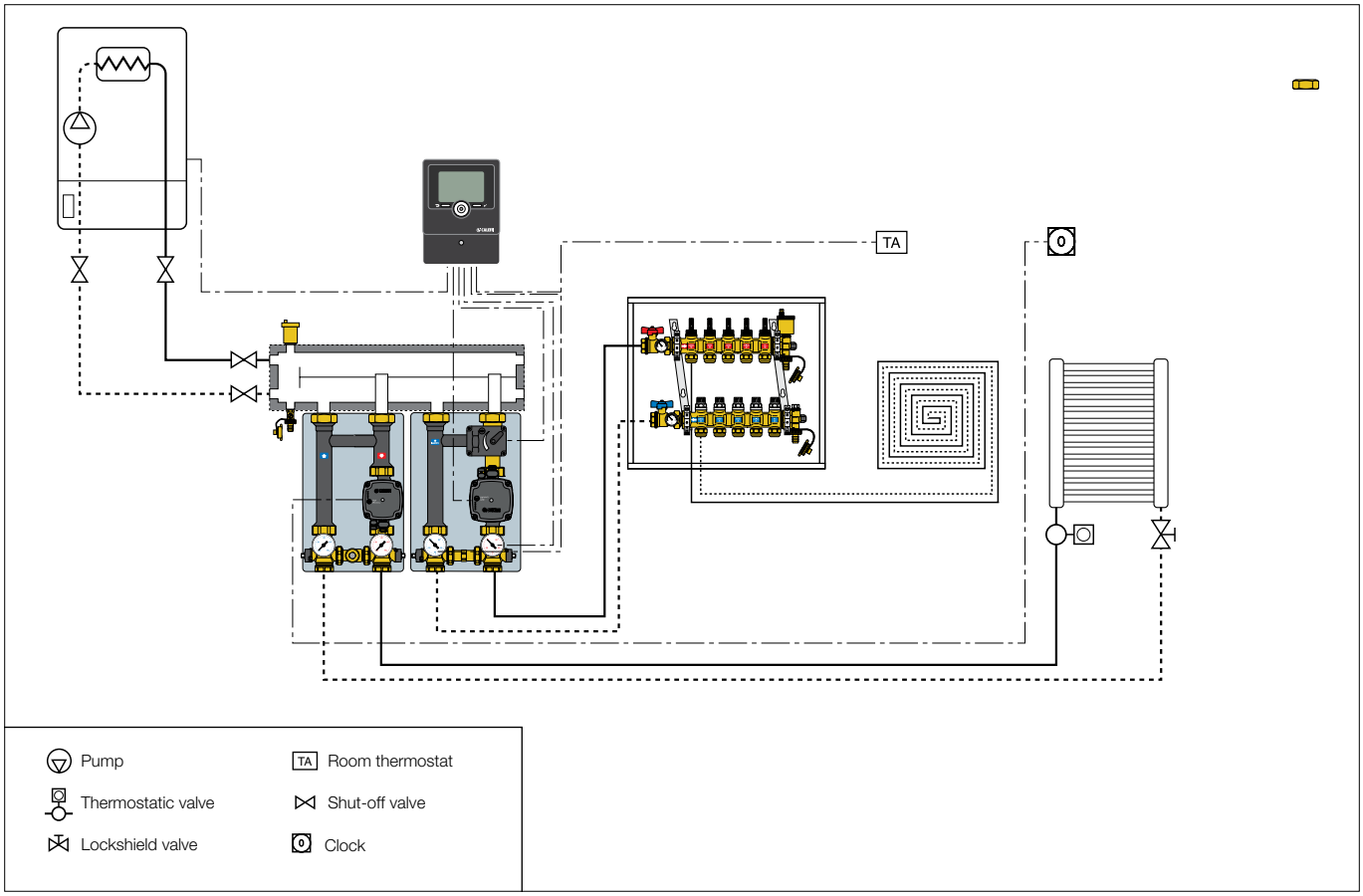
Replace the flow temperature gauge with the special pocket for the 1520 series supplied in the 167 unit package.





Application diagrams





SPECIFICATION SUMMARY

167 Series
Motorised temperature regulating unit for heating systems. Regulation with three-way sector valve. Right-left swappable. Connections to primary circuit 1 1/2" M (ISO 228-1). Connections to secondary circuit 1" F (ISO 228-1). Connection centre distance to the primary and secondary circuit 125 mm. Maximum working temperature 100 °C. Maximum working pressure 1000 kPa (10 bar). Complete with: three-way sector regulating valve, brass body, brass obturator. Actuator with three-point control signal (codes 167652 HE1 - 167662 HE2), electric supply 230 V, protection class IP 44, operating time (90° rotation) 150 s. Actuator with 0–10 V control signal (codes 167654 HE1 -167664 HE2), electric supply 24 V, protection class IP 44, operating time 90° rotation) 75 s. High-efficiency pump UPM3 Auto L 25-70 (UPML 25-105), protection class IP 44 (UPML 25-95, IPX2D); Dual-scale temperature gauges 0–80 °C (32–176 °F); secondary circuit shut-off valves. With pre-formed shell insulation in EPP.

Code 165004
Safety thermostat kit, setting temperature 55±3 °C, protection class IP 65. M4 thread.

Code 165001
Stainless steel mounting bracket.

Code 165002
Female union with captive nut, complete with seal. Connections 1 1/2" F with nut x 1" F (ISO 228-1).

Code 165003
Sensor holder extension. Connections 1" M x 1" F (ISO 228-1) with captive nut.

We reserve the right to make changes and improvements to our products and the related technical data in this publication, at any time and without prior notice.

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