

# Tempering valve adjustable with knob, for installation at the point of distribution



01193/21 EN

replaces dp 01193/21 GB

## 5218 series



### Function

The tempering valve is used in systems producing domestic hot water. Its function is to maintain the temperature of the mixed water supplied to the user constant at the set value despite any variations in the supply conditions of the incoming hot and cold water. The tempering valve also features a thermal shut-off function that operates in the event of a cold water supply failure at the inlet. This particular series of tempering valves has been certified as in compliance with the requirements of EN 15092 standard, for applications at the point of distribution



### Product range

5218 series Tempering valve adjustable with knob, complete with strainers and check valves at the inlet \_ size DN 15 (1/2"), DN 20 (3/4") and DN 25 (1")

### Technical specifications

#### Materials

Body: dezincification resistant alloy **CR**  
EN 12165 CW724R, chrome plated  
Obturator: PSU  
Springs: stainless steel EN 10270-3 (AISI 302)  
Seals: EPDM  
Knob: ABS

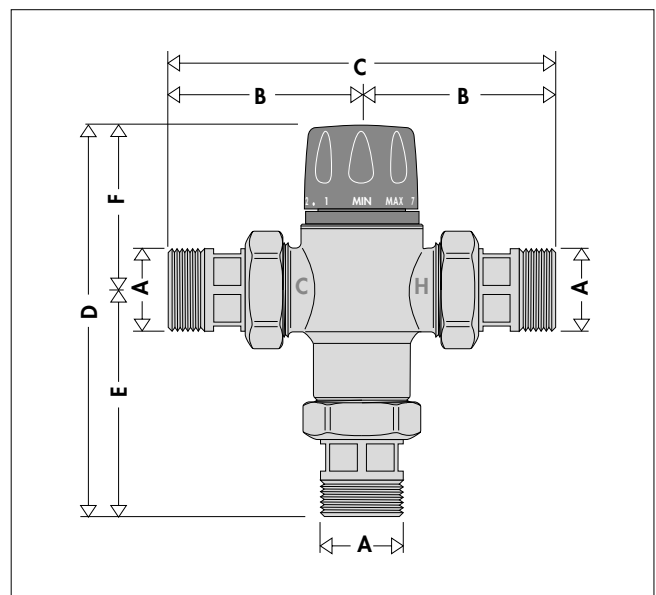
#### Performance

Adjustment temperature range: 45–65 °C  
Adjustment temperature range according to standard:  
45–65 °C (EN 15092)  
55–60 °C (DTC scheme UK)  
Accuracy: ± 2 °C  
Max. working pressure (static): 10 bar  
Max. working pressure (dynamic): 5 bar  
Max. inlet temperature: 90 °C  
Max. inlet pressure ratio (H/C or C/H): 2:1  
Minimum temperature difference between hot water inlet and mixed water outlet to ensure thermal shut-off function: 15 °C  
Minimum flow rate for stable operation: 4 l/min (DN 15 and DN 20)  
6 l/min (DN 25)

Certified to standard: EN 15092 and DTC (UK)  
Designation: Type 2 (adjustable)

Connections: 1/2" - 3/4" - 1" M (ISO 228-1) with union

### Dimensions

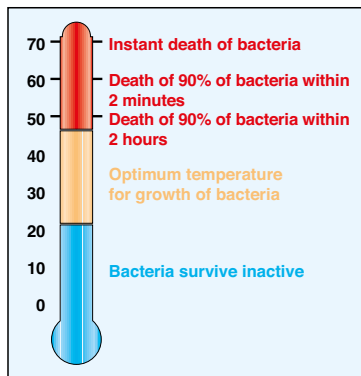


Code	DN	A	B	C	D	E	F	Mass (kg)
521814	15	1/2"	62,5	125	136	82	54	0,64
521815	20	3/4"	67	134	137	82	55	0,81
521816	25	1"	83,5	167	173	100,5	72	1,20

## Legionella - point of distribution

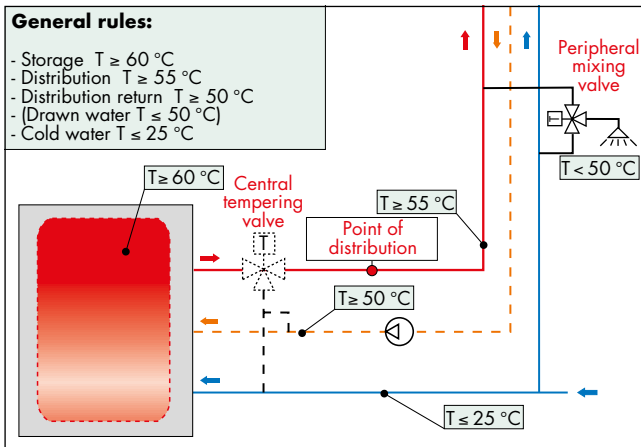
According to the most recent legislation and standards, in order to prevent the growth of the dangerous Legionella bacterium in centralised systems producing domestic hot water with storage, the hot water must be stored at a temperature of at least 60 °C. At this temperature it is certain that the growth of the bacteria will be totally eliminated.

The adjacent diagram shows the behaviour of *Legionella Pneumophila* bacteria as the temperature conditions of the water containing the bacteria vary. To ensure correct thermal disinfection, it is necessary to go up to values of at least 60 °C.



In this type of system, it often happens that the temperature at the storage outlet is unstable and highly variable. This occurs because of multiple operating conditions, in terms of pressure and heat exchange with the primary energy source and the drawn flow rate. Also, in combination with solar systems, the storage temperature can reach very high levels.

Therefore, the distribution system temperature is not controlled and it is not kept at values able to ensure an efficient energy saving as well as the thermal disinfection of the system itself. Furthermore, the optimum operating conditions required to guarantee anti-scald safety at peripheral thermostatic mixing valves are not ensured. In centralised systems, it often occurs that the hot and cold water networks are of different origin and at different pressures. In the event of a cold water supply failure at the inlet, it is important to avoid sudden, unexpected increases in the temperature of the distributed hot water.

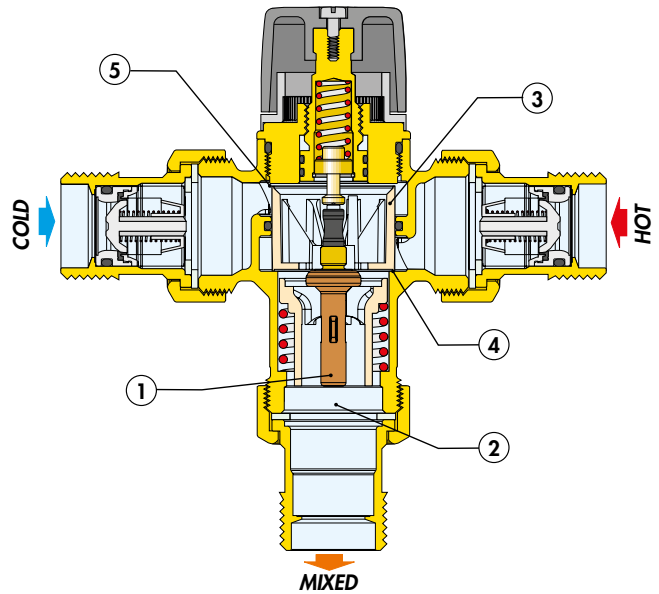


For all these reasons, therefore, a tempering valve must be installed on the hot water storage outlet line, at the inlet point of the distribution system, which is able to:

- reduce the temperature at the point of distribution to a value lower than that of the storage, in a controlled way to make it suitable for domestic use,
- have a temperature adjustment range that makes it possible to perform a thermal disinfection of the system, should this be necessary,
- allow the temperature to be adjusted at the desired value, with a tamper-proof locking system,
- keep the distribution temperature constant despite variations in temperature, inlet pressure and drawn flow rate,
- have a thermal shut-off function that operates in the event of a cold water supply failure at the inlet,
- have performance certified in accordance with the specific product standards for these applications.

## Operating principle

The tempering valve mixes the hot and cold water at the inlet so as to maintain the mixed water at a constant set temperature at the outlet. A thermostatic element (1) is fully immersed in the mixed water (2). It contracts or expands, moving an obturator (3) which controls the passage of hot (4) or cold (5) water at the inlet. If the inlet temperature or pressure changes, the internal element automatically reacts to restore the set temperature at the outlet.



## Construction details

### Anti-scale materials

The materials used in constructing the tempering valve were selected to eliminate seizing due to limescale deposits.

All functional parts are made using a special anti-scale material with low friction coefficient, which ensures that performance is maintained over time.

### Thermal shut-off

If the event of accidental cold water supply failure at the inlet, the obturator shuts off the hot water passage, thus preventing the delivery of mixed water. This performance is guaranteed only when there is a minimum temperature difference between the inlet hot water and the outlet mixed water of 15 °C (performance according to EN 15092)

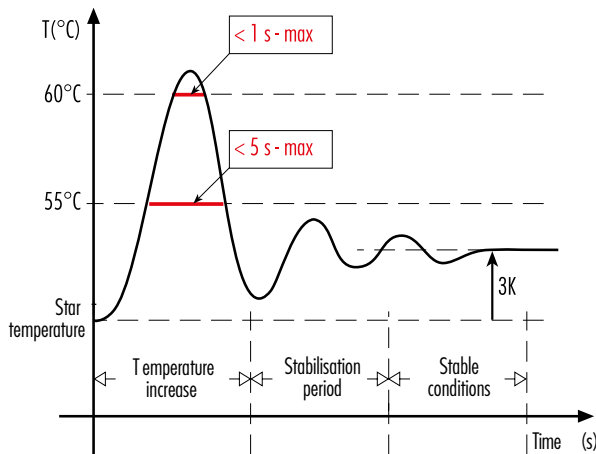
## European certification

European standard EN 15092 "*Inline hot water supply tempering valves. - Tests and requirements*", specifies the performance characteristics for tempering valves installed at the point of distribution in domestic water systems made in accordance with the European standards EN 806-1/2/3/4/5. The 5218 series tempering valves are certified as compliant with these standards by the certification agency Buidcert and DTC (UK).

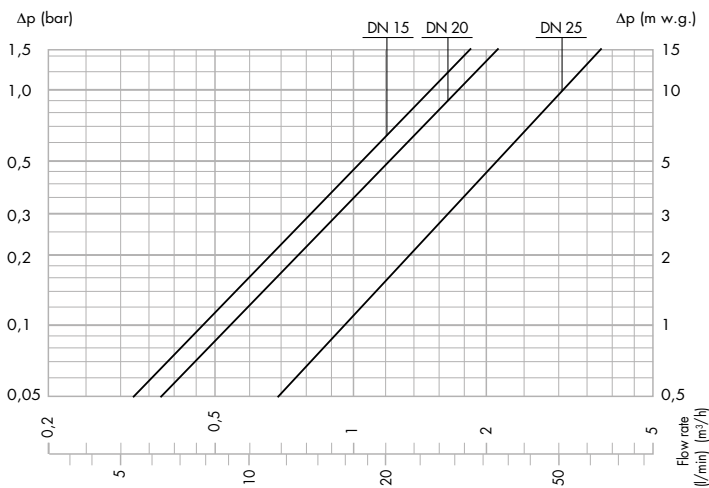
	Use limits	Recommended operating limits
Dynamic pressure	0,2 bar min.	1 bar ≤ p ≤ 5 bar
Static pressure	10 bar max.	
Hot water inlet temp.	T ≤ 90 °C	60 °C ≤ T ≤ 80 °C
Cold water inlet temp.	T ≤ 25 °C	T ≤ 25 °C
<b>Distribution (outlet) temp. EN 15092</b>	<b>45 °C ≤ T ≤ 65 °C</b>	
<b>Distribution (outlet) temp. DTC scheme</b>	<b>55 °C ≤ T ≤ 60 °C</b>	

## Thermal transient

During the transient, as a consequence of rapid changes in pressure, temperature or flow rate, the temperature increases with respect to the initial set point and this increase must be of limited duration. Requirements according to EN15092.



## Hydraulic characteristics



**Recommended flow rate values to ensure stable operation and an accuracy of  $\pm 2^\circ\text{C}$**

Code	DN	Size	Kv (m <sup>3</sup> /h)	* $\Delta p = 1,5\text{ bar}$	Minimum (m <sup>3</sup> /h)	Maximum* (m <sup>3</sup> /h)
521814	15	1/2"	1,5	1/2"	0,24	1,80
521815	20	3/4"	1,7	3/4"	0,24	2,00
521816	25	1"	3,0	1"	0,36	3,60

## Application

The 5218 series tempering valves are used, in accordance with EN 15092 standard requirements, for applications at the point of distribution, to control the temperature of the domestic hot water distributed in the network. They are not intended to control the water temperature at the point of use.

**The 5218 series tempering valves are not safety devices.**

Specific anti-scald mixing valves must be used for this purpose.

To ensure a stable operation, the tempering valve must have a minimum flow rate of 4l/min (DN 15, DN 20) e 6 l/min (DN 25).

## Choice of tempering valve size

Given the design flow rate, taking into account simultaneous use of the domestic appliances, the tempering valve size should be selected by checking the head loss on the provided graph. In this case, it is necessary to check the available pressure, the head loss in the system downstream of the tempering valve and the residual pressure to be guaranteed for user appliances.

## Installation

Before installing the tempering valve, the connecting pipes should be flushed to remove any impurities that could impair performance. The installation of strainers of adequate performance at the water inlet from the water supply network is always recommended.

The 5218 series tempering valves are equipped with strainers at the hot and cold water inlets. The 5218 series tempering valves must be installed according to the diagrams shown in the instruction sheet or in this leaflet.

The 5218 series tempering valves can be installed in any position, horizontally or vertically.

The following indications are on the valve body:

- hot water inlet, indicated by the letter "H" (Hot)
- cold water inlet, indicated by the letter "C" (Cold)
- mixed water outlet, indicated by the word "MIX".

## Check valves

In systems with thermostatic mixing valves, EN 13959 certified check valves must be installed to prevent undesired backflow. The 5218 series tempering valves are equipped with EN 13959 certified check valves at the hot and cold water inlets.

## Commissioning

In view of the special applications of the thermostatic tempering valve, it must be commissioned in accordance with current regulations by qualified technicians, using appropriate temperature measurement equipment. We recommend using a digital thermometer for measuring the mixed water temperature.

## Regolazione della temperatura

The temperature is set at the desired value using the control knob with the graduated scale on the valve.

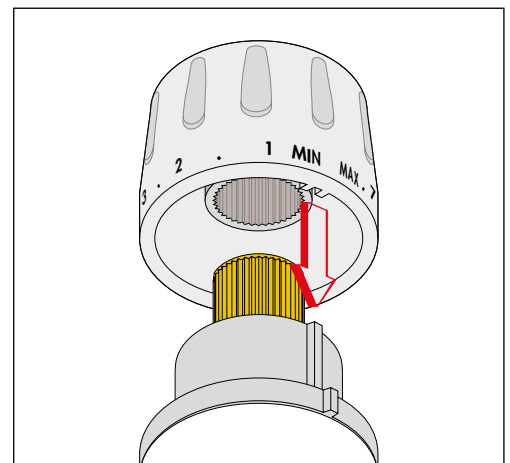
Pos.	Min.	1	2	3	4	5	6	7	Max.
DN 15-DN 20 T(°C)	45	48	51	53	55	58	60	63	65
DN 25 T(°C)	45	47	49	51	54	56	59	62	65

With:  $T_{\text{hot}} = 70^\circ\text{C}$        $T_{\text{cold}} = 15^\circ\text{C}$

$P_{\text{hot}} = 3\text{ bar}$        $P_{\text{cold}} = 3\text{ bar}$

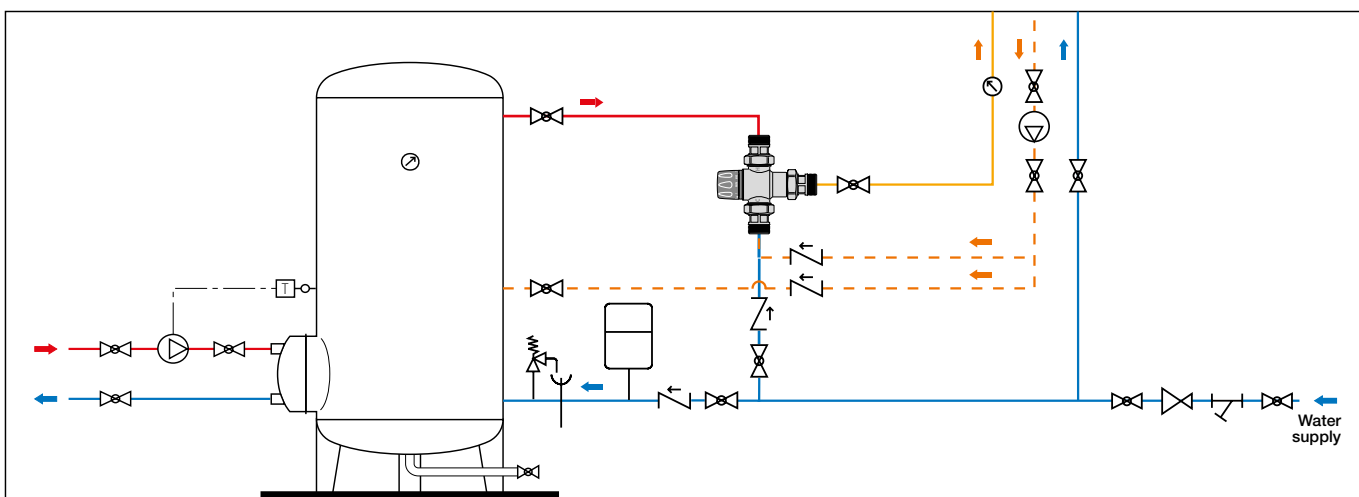
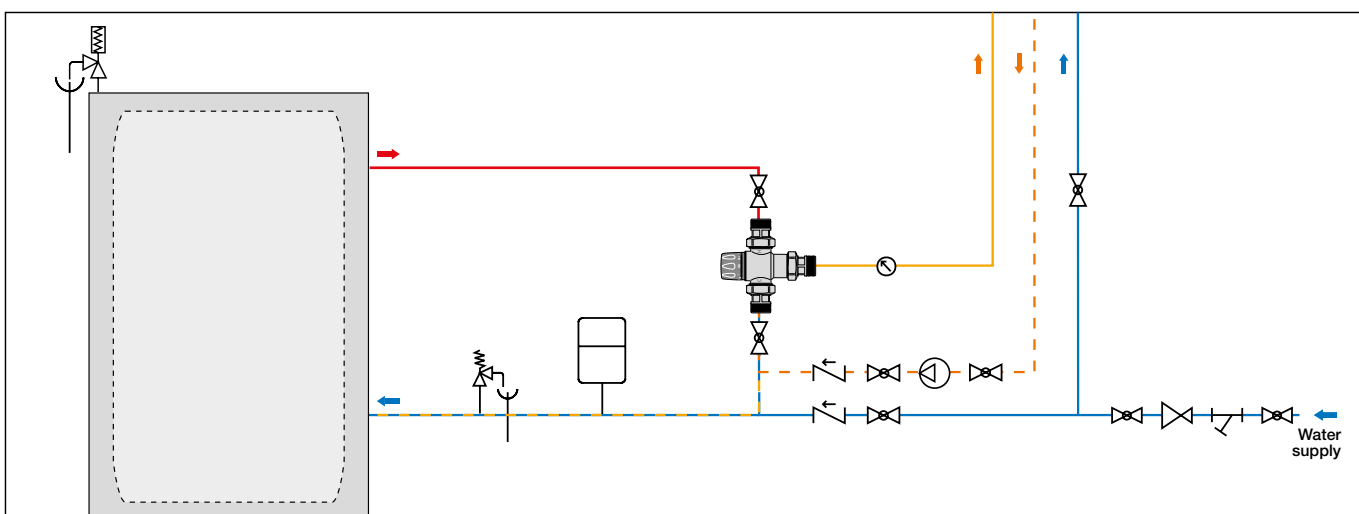
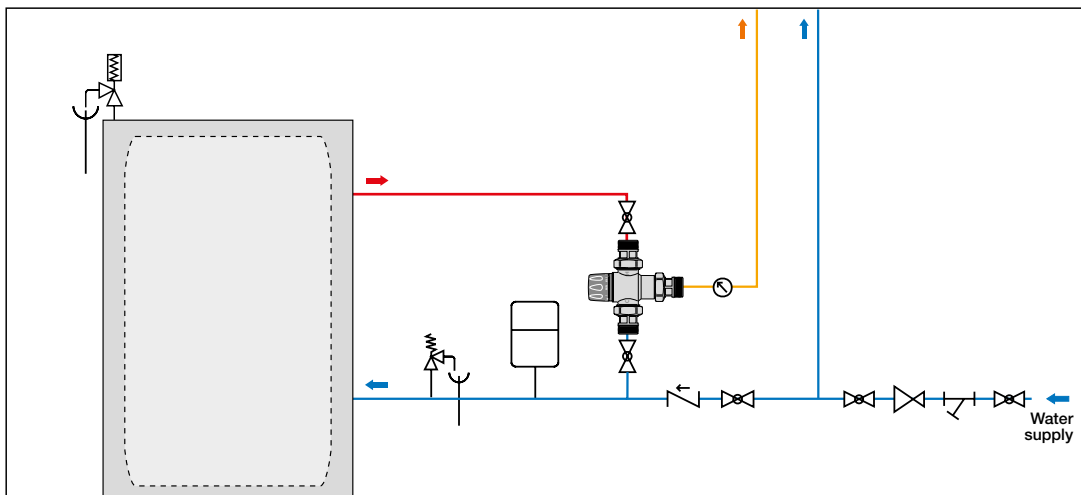
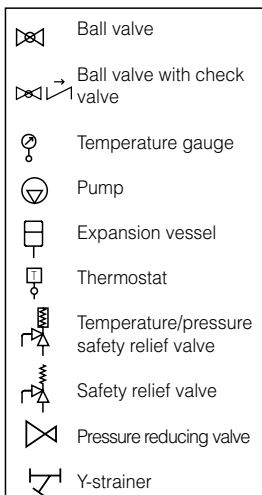
## Locking the setting

Turn the knob onto the required number, unscrew the upper screw, remove the knob and put it back on so that the internal reference couples with the protrusion on the knob holder nut.



Sizing software available at [www.caleffi.com](http://www.caleffi.com)  
Apple Store and Google play.

## Application diagrams



## SPECIFICATION SUMMARY

### 5218 series

Tempering valve adjustable with knob. Certified in compliance with standard EN 15092. Size DN 15 (DN 20 or DN 25). Connections 1/2" (3/4" or 1") M (ISO 228-1) with union. Dezincification resistant alloy body. Chrome plated. PSU obturator. Stainless steel springs. EPDM seal elements. ABS control knob. Maximum inlet temperature 90 °C. Adjustment temperature range 45°C to 65°C. Accuracy ± 2 °C. Maximum working pressure (static) 10 bar. Maximum working pressure (dynamic) 5 bar. Maximum inlet pressure ratio (H/C or C/H) 2:1. Complete with strainers and check valves at the inlets. Equipped with tamper-proof temperature setting lock.

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