

# DIRTCAL® Dirt Separator

## 5465 Steel Series

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### Application

In heating and air conditioning control systems, the circulation of water containing impurities may result in rapid wear and damage to components such as pumps and control valves. It also causes blockages in heat exchangers, heating elements and pipes, resulting in lower thermal efficiency within the system. The dirt separator separates off these impurities, which are mainly made up of particles of sand and rust, collecting them in a large collection chamber, from which they can be removed even while the system is in operation. This device is capable of efficiently removing even the smallest particles, with very low head loss. Patented.

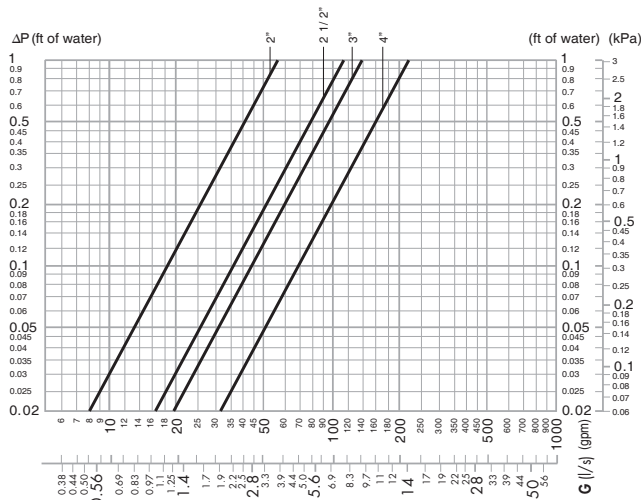
### Typical Specification

Furnish and install on the plans and described herein, a Caleffi DIRTCAL® Dirt Separator as manufactured by Caleffi. Each separator must be designed with a blowdown drain port. The separator design must include a large internal volume, and a stainless steel internal screen to automatically remove all dirt present in the system with particle separating capacity to 5µm (0.2 mil). (See product instructions for specific installation information.)

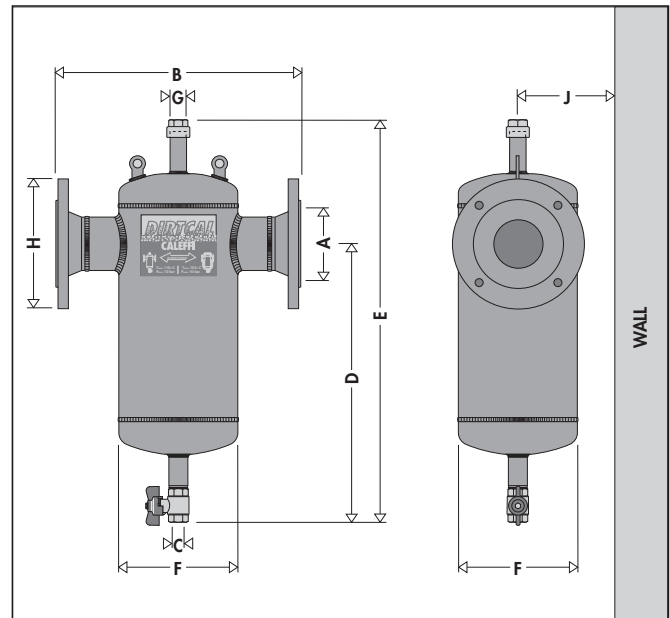
### Technical Data

- Materials:
- Body: epoxy resin painted steel
  - Internal screen: Stainless steel
  - Seal: EPDM
- Suitable fluids: water, or 50% max. glycol solution
- Max working pressure: 150 psi (10 bar)
- Temperature range: 32–250°F (0–120°C)
- Particle separation capacity: to 5µm (0.2 mil)
- Connections:
- Flanged: 2" - 4" ANSI B16.5 Class 150 RF
  - Blowdown drain: 1" NPT male

### Hydraulic Characteristics



### Dimensions



Code	A	B	C	D	E	F	G	H	J*	Weight (lb)	(kg)
546550A	2"	13 3/4"	1"	16 5/16"	23 7/8"	6 5/8"	3/4"	6"	6 5/16"	28.7	13.0
546560A	2 1/2"	13 3/4"	1"	16 5/16"	23 7/8"	6 5/8"	3/4"	7"	6 5/16"	32.0	14.5
546580A	3"	18 3/8"	1"	20 11/16"	30 5/8"	8 5/8"	3/4"	7 1/2"	7 5/16"	50.7	23.0
546510A	4"	18 1/2"	1"	20 11/16"	30 5/8"	8 5/8"	3/4"	9"	7 5/16"	54.0	24.0

\*This dimension allows for a minimum of 3" wall clearance to accommodate insulation if used.

### Vessel Volume

Size	2"	2 1/2"	3"	4"
Cap. (gal)	1.8	1.8	4.8	4.8
Cap. (l)	7.0	7.0	18.0	18.0

### Flow Capacity

The maximum fluid velocity recommended at the unit connections is ~ 4 f/s. The following table shows the maximum flow rates to comply with this condition.

Flow Capacity				
Size	2"	2 1/2"	3"	4"
GPM	37.0	62.0	94.0	148.0
L/ Sec.	2.3	3.9	5.9	9.3
Cv	88	176	211	328

We reserve the right to change our products and their relevant technical data, contained in this publication, at any time and without prior notice. Contractors should request production drawings if prefabricating the system.

Job name \_\_\_\_\_

Job location \_\_\_\_\_

Engineer \_\_\_\_\_

Mechanical contractor \_\_\_\_\_

Contractor's P.O. No. \_\_\_\_\_

Representative \_\_\_\_\_

Size \_\_\_\_\_

Quantity \_\_\_\_\_

Approval \_\_\_\_\_

Service \_\_\_\_\_

Tag No. \_\_\_\_\_

Notes \_\_\_\_\_