127 SERIES





Heating & Cooling Components for today's modern hydronic systems



PRODUCT FEATURES

High-performance hydronic system balancing:

Automatically maintains design circuit flow rate, despite differential pressure changes across the circuits, using a cartidge with springloaded piston and characterized orifices.

Union connections:

Compact design featuring union end connections and choice of NPT, Sweat, Press and PEX fittings for ease of installation and maintenance.

Selectable flow rates:

Factory assembled and tested with flow cartridge, choices of 0.35 to 10 gpm and pipe sizes $\frac{1}{2}$, $\frac{3}{4}$ or 1".

Quiet operation:

Replaceable patented low noise polymer flow cartridge provides specified flow rate (gpm), with no field balancing or adjustments. A special internal chamber dampens vibrations triggered by fluid flow, allowing low noise operation.

Anti-scale cartridge:

Specially engineered to prevent mineral buildup. High resistance to abrasion caused by continuous fluid flow, insensitive to scale deposits and fully compatible with glycols and additives used in hydronic circuits.

Application flexibility:

For use in all hydronic systems- both on zone branches and directly at terminals. Also suitable for hot water recirculation balancing applications.

Fast, easy and efficient balancing

Balancing hydronic circuits is important to providing optimal system performance and efficiency to meet desired comfort levels. FlowCal automatically maintains the design flow rate to each terminal unit despite changing differential pressure changes across the circuits. With an exclusive scale resistant, low noise cartridge and compact body, FlowCal is ideal for controlling flow to fan coils, base boards, radiators, or plumbing fixtures in hot water recirculation. Balancing is fast, easy and efficient.

PRODUCT RANGE - Compact automatic balancing valve, 127 series



	UNION CONNECTION STYLE	CODE SIZE		
		1⁄2 inch	¾ inch	1 inch
	SWEAT	127349AF ***	127359AF ***	127369AF ***
	NPT male	127 341AF ***	127351AF ***	127361AF ***
	PRESS	127346AF ***	127356AF ***	127366AF ***
	PEX Expansion (ASTM F 1960)	127342AF ***	127352AF ***	127362AF ***
	PEX crimp (ASTM F 1807)	127344AF ***	127354AF ***	127364AF ***

GPM	Last 3 digits	Δp control range (psid)
0.35	G35	
0.5	G50	2-14
0.75	G75	
1	1G0	
1.5	1G5	
2	2G0	
2.5	2G5	
3	3G0	2-32
3.5	3G5	
4	4G0	
4.5	4G5	
5	5G0	
6	6G0	
7	7G0	4-34
8	8G0	
9	9G0	5.05
10	10G	5-35



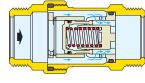
*Select desired flow rate in table to right to complete part number. No restrictions.

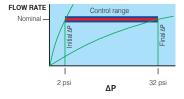
PERFORMANCE

BODY	DZR Low lead brass	
MAX. WORKING PRESSURE	230 psi (16 bar)	
WORKING TEMPERATURE	32 −212 °F (0 − 100°C)	
FLOW CARTRIDGE INSTALLED	0.35 TO 10 GPM	
	2 - 35 psid	

OPERATION WITHIN THE AP CONTROL RANGE

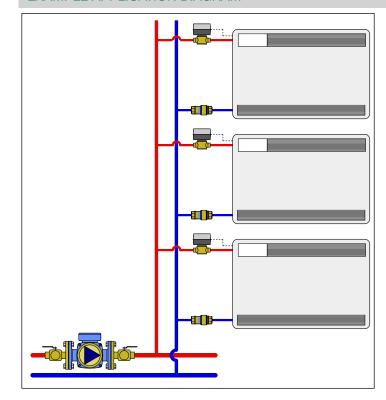
If the differential pressure is within the control range, the springloaded piston is positioned to give the fluid a free flow area permitting constant flow at the **nominal rate** for which the FlowCal is set up.





Caleffi Partner:

EXAMPLE APPLICATION DIAGRAM





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